

GLASS IS LIFE™

O-I makers of pure, sustainable,
brand-building glass packaging

O-I Sales and Distribution France SAS

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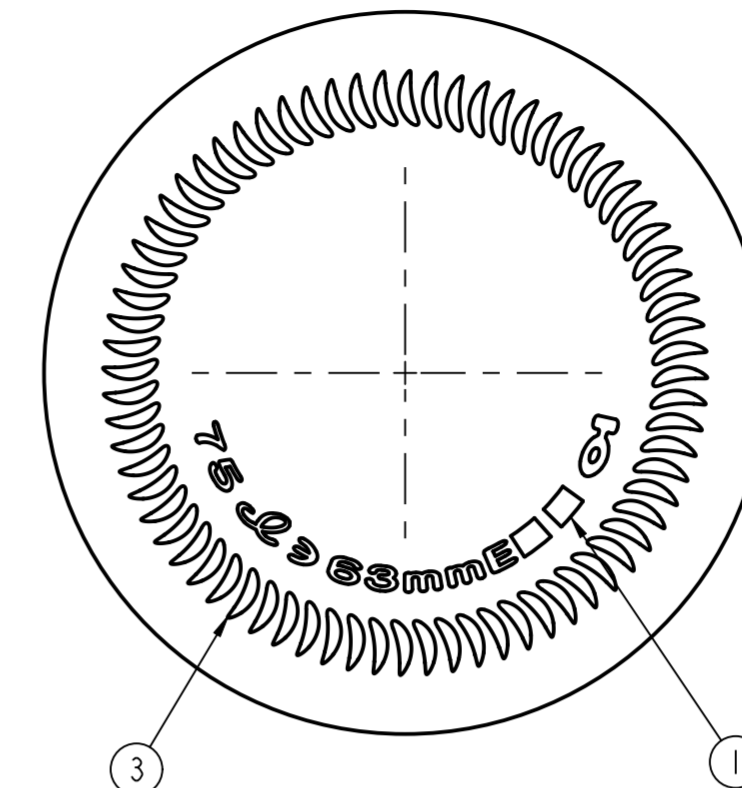
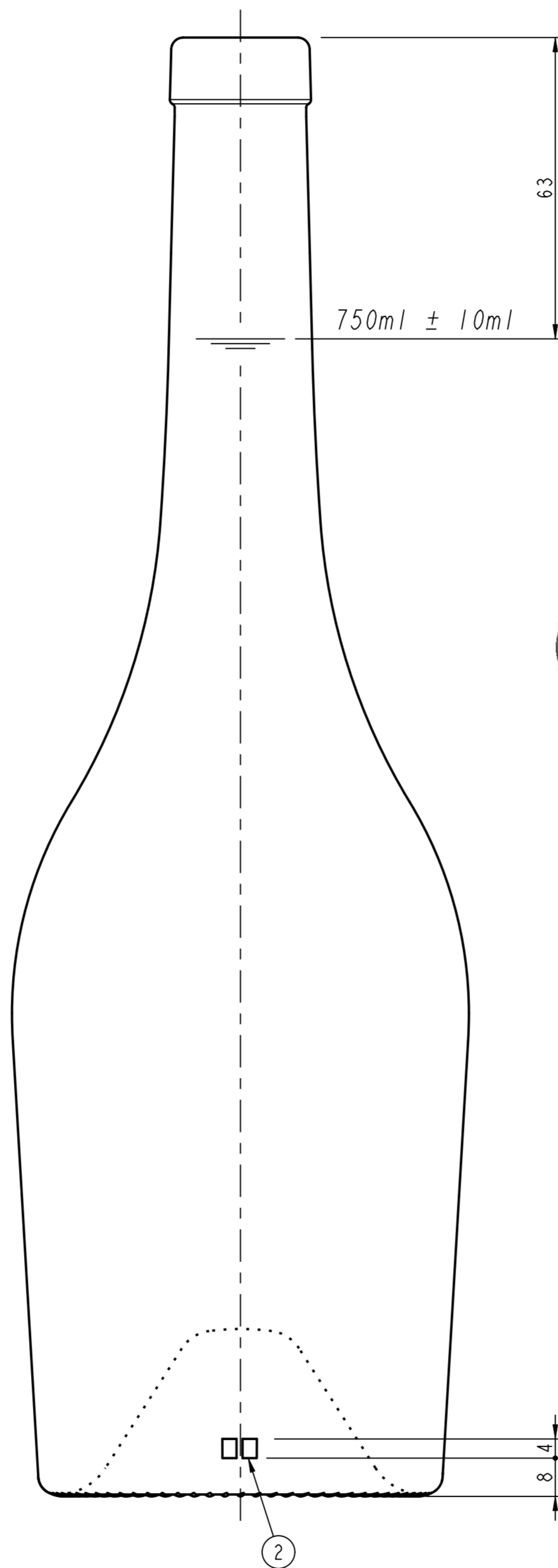
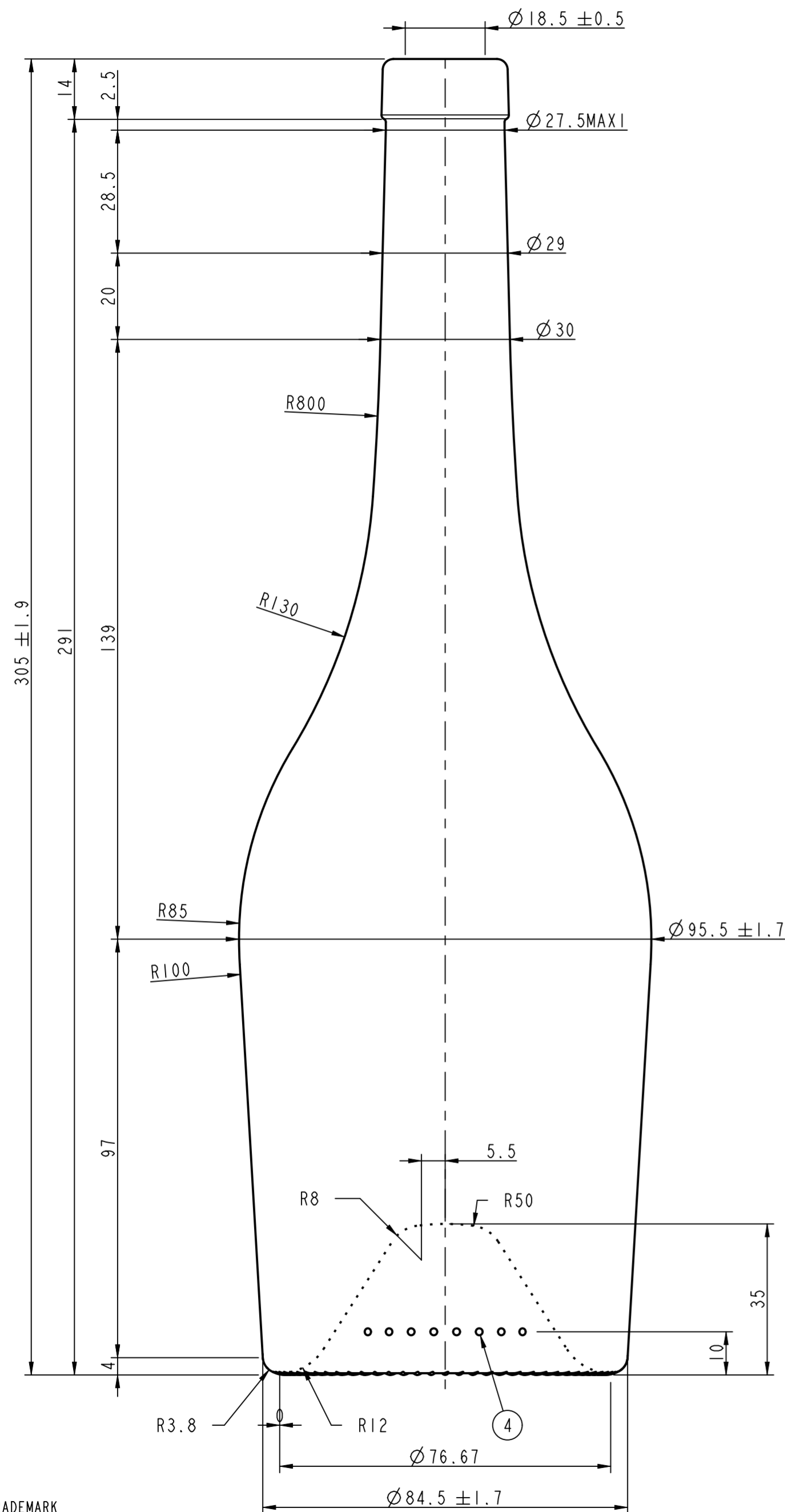
CONTAINER & MOULD ENGINEERING

EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
	12/09/17	CREATION VERSION 04	BCO

HEAT TREATMENT 20 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 22.23°
MAX. VERTICALITY TOLERANCE 3.4 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 7718	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)	770ml APPROX.
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CONTAINER RATED CAPACITY (FILLPOINT)	750ml ± 10ml
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CONTAINER WEIGHT	640g APPROX.
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FINISH DESIGNATION FR_30_SPECIAL_H140_7718	MAX GAS VOLUME
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PROCESS	RETURNABLE NO	DESIGN REF. N°22724
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STANDARD 75 CL GARANCE			
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DESIGNER	BCO	DATE	04/09/17
CHECKED		DATE	
DRAWING NUMBER 170542	MOULD/SAP NUMBER 170542		